

Article

Hesitant Fuzzy Linguistic Term and TOPSIS to Assess Lean Performance

Luis Pérez-Domínguez ^{1,*}, David Luviano-Cruz ¹, Delia Valles-Rosales ²,
Jésus Israel Hernández Hernández ³ and Manuel Iván Rodríguez Borbón ¹

¹ Department of Industrial and Manufacturing Engineering, Universidad Autónoma de Ciudad Juárez, Ave. Del Charro 450 Norte, Ciudad Juárez, Chihuahua 32315, Mexico; david.luviano@uacj.mx (D.L.-C.); ivan.rodriguez@uacj.mx (M.I.R.B.)

² Department of Industrial Engineering, New Mexico State University, Las Cruces, NM 88003-8001, USA; dvalles@nmsu.edu

³ Laboratorio Nacional de Tecnologías de Información, Conacyt–LANTI sede UACJ, Universidad Autónoma de Ciudad Juárez, Ave. Del Charro 450 Norte, Ciudad Juárez, Chihuahua 32315, Mexico; israel.hernandez@uacj.mx

* Correspondence: luis.dominguez@uacj.mx; Tel.: +52-(656)-688-2100

Received: 14 January 2019; Accepted: 24 February 2019; Published: 28 February 2019



Abstract: Manufacturing companies usually expect strategic improvements to focus on reducing both waste and variability in processes, whereas markets demand greater flexibility and low product costs. To deal with this issue, lean manufacturing (LM) emerged as a solution; however, it is often challenging to evaluate its true effect on corporate performance. This challenge can be overcome, nonetheless, by treating it as a multi-criteria problem using the Hesitant Fuzzy linguistic and Technique for Order Preference by Similarity to Ideal Solution (TOPSIS) method. In fact, the hesitant fuzzy linguistic term sets (HFLTS) is vastly employed in decision-making problems. The main contribution of this work is a method to assess the performance of LM applications in the manufacturing industry using the hesitant fuzzy set and TOPSIS to deal with criteria and attitudes from decision makers regarding such LM applications. At the end of the paper, we present a reasonable study to analyze the obtained results.

Keywords: hesitant linguistic fuzzy term sets; TOPSIS; lean manufacturing; KPI

1. Introduction

Lean manufacturing (LM) combines a wide range of management practices, such as just in time (JIT), quality systems, work teams, cellular manufacturing, and supply chain management (SCM) in a whole system [1]. The LM method aims at saving costs by reducing waste in the manufacturing system, thereby dealing with economic aspects [2]. Nowadays, LM covers the multiple stages of a product's life cycle, from its development and manufacturing to its delivery [3]; however, LM is also a challenge amid mass production practices, especially as quality products, and customer satisfaction are prioritized, inventory, time to market and manufacturing space, and everything that adds no value to a product is systematically categorized as waste [4]. LM is often discussed with respect to key performance indicators (KPIs) [5,6]. In addition, Kan et al. [7] affirm the KPI parameters have an association with LM performance. In fact, research evidence has found that LM practices have a positive impact on operational performance [8,9], yet it is often challenging to assess company performance with respect to LM implementation [10,11] and, according to [12,13], it is an attractive and hot topic for exploration through multi-criteria decision-making (MCDM) methodologies.

MCDM has recently gained relevance, especially in engineering [14,15]; however, when an MCDM problem involves objective and subjective information, experts discuss the classical hybrid MCDM method

with the fuzzy sets theory [16,17]. In this sense, motivated by the hesitant fuzzy set, Rodríguez et al. [18] introduced the hesitant fuzzy linguistic term sets (HFLTS), which allows decision makers to elicit several linguistic terms for the same linguistic variable [17,19]. Nowadays, the HFLTS is a popular effective tool for representing hesitant qualitative judgments from decision makers; consequently, multiple HFLTS-based decision-making methods have been developed [20]. For instance, in their work, Hwang and Yoon [21] introduced the Technique of Order of Preference by Similarity to Ideal Solution (TOPSIS) method. TOPSIS method is denoted like a significant research issue, which has received a prodigious deal of attention from academics [22–25]. Additionally, there is HFLTS of TOPSIS proposed by [26,27].

The two main contributions of this work can be stated as follows: first, we propose an HFLTS-based data handling procedure to deal with lean manufacturing performance assessments. The procedure can handle KPI matrices of arbitrary preferences in decision-making situations. Second, we propose a systematic solution to measure the LM performance with respect to a series of criteria. The remainder of this paper is organized in five sections. Section 2 introduces a series of basic definitions of HFLTS and TOPSIS, whereas in Section 3 we present materials and methods which describes details about our application. Next, whereas Section 4 presents a numerical example to illustrate our approach to multi-attribute decision making, in Section 5, we describe the result analysis and discussions related to our method. Finally, research conclusions are proposed in Section 6.

2. Preliminaries

This section introduces basic definitions related to HFLTSs and TOPSIS, as they will be necessary to better understand subsequent sections.

2.1. Hesitant Fuzzy Linguistic Term Sets (HFLTSs)

An HFLTS is a very operative and flexible method that emphasizes one explicit type of complex language term, i.e., reasonable linguistic terms. An HFLTS is a successive, ordered, and finite subset of a specified linguistic term set [17].

Definition 1 ([28]). *Let us assume that Z_H is a fixed set of grammar and $T = \{L_{\zeta_0}, \zeta_1, \dots, \zeta_\rho\}$ depict a hesitant linguistic fuzzy set (HLFS) on Z using a function that when applied to Z encompasses a subset of $[0,1]$. At the same time, per convenience, the description of the grammar will be called H_ζ . Then, the grammar set is presented, as follows: $\zeta = (\zeta_0 : \text{nil}; \zeta_1 : \text{insignificant}; \zeta_2 : \text{medium-insignificant}; \zeta_3 : \text{unbiased}; \zeta_4 : \text{middle-good}; \zeta_5 : \text{fine}; \zeta_6 : \text{strong}; \zeta_7 : \text{very-strong}; \zeta_8 : \text{excellent})$,*

$$H_\zeta = \{z_i, h_\zeta(z) > |z_i \in Z\}. \tag{1}$$

Definition 2 ([18]). *Given an HFLTS H_ζ as in Equation (2), its envelope, denoted by $env(H_\zeta)$, is defined by an uncertain linguistic terms (ULT) [29] whose limits are the upper and lower bounds of H_ζ , i.e.,*

$$Env(H_\zeta) = \{H_\zeta^-, H_\zeta^+\}, \tag{2}$$

where $H^- = \min(\zeta_x)$ and $H^+ = \max(\zeta_x)$, $\forall \zeta_z \in H_\zeta, Z \in i, i + 1, \dots, j$.

Definition 3 ([30]). *Assuming that $\zeta = \{\zeta_0, \zeta_1, \dots, \zeta_\sigma\}$ represents a linguistic term set (LTS), HFLTS H_ζ , is an ordered and finite subset of consecutive linguistic term of ζ .*

Definition 4 ([31]). *The score function is presented as follows:*

$$\lambda(H_\zeta) = \frac{1}{n} \sum_{g=1}^n \chi_g, \text{ for } g = 1, \dots, n. \tag{3}$$

Definition 5 (Distance [26,28,31,32]). Assuming that H_1 and H_2 are two HFLTS and $env(H_\zeta^1) = [\zeta_\alpha, \zeta_\beta]$ and $env(H_\zeta^2) = [\zeta_{\hat{\alpha}}, \zeta_{\hat{\beta}}]$

$$d(H_1, H_2) = |\hat{\beta} - \beta| + |\hat{\alpha} - \alpha|, \tag{4}$$

where β represents a higher element from H_1 and $\hat{\beta}$ depicts the maximum or higher element from H_2 . Thus, α denotes a low element from H_1 and $\hat{\alpha}$ depicts the minimal or low element from H_2 :

$$d(H_1, H_2) = \frac{1}{6\rho} (|I(H_\zeta^{1+}) - I(H_\zeta^{2+})| + |I(H_\zeta^{1-}) - I(H_\zeta^{2-})| + |v(H_\zeta^1) - v(H_\zeta^2)|), \tag{5}$$

where ρ depicts # of the elements of the set ζ and, $I(\zeta_i)$ stands for the suffix of linguistic term ζ_i

Definition 6 ([30]). Let $\zeta = \{\zeta_0, \dots, \zeta_\tau\}$ be a linguistic term set. A hesitant fuzzy linguistic term sets (HFLTS), H_ζ , is an ordered and finite subset of the consecutive linguistic terms of S .

In addition, an HFLTS can be used to elicit several linguistic values for a linguistic term, yet it is still not comparable to human thinking and reasoning processes. Thus, Rodríguez et al. [18] further presented a context-free grammar to describe linguistic terms that are more parallel to the human expressions and can be simply denoted by means of HFLTSs. In addition, according to [20], the grammar H_ζ is used to express the linguistic term and transformed to HFLEs by using function $h_\zeta(x_i)$:

$$h_\zeta(x_i) = \{\zeta_{\tau l}(x_i) | \zeta_{\tau l}(x_i) \in \zeta, l = 1, 2, \dots, \rho\}. \tag{6}$$

2.2. TOPSIS in Conventional Version

In this section, the conventional manner of TOPSIS is presented

Step 1. Establish the final decision matrix.

Table 1 shows the set of the alternatives $A_i(A_1, A_2, \dots, A_m)$ and $C_j(C_1, C_2 \dots C_n)$ be a finite set of criteria involved in the MCDM problem.

Table 1. Final decision matrix.

| Alternatives | C_1 | C_2 | ... | C_n |
|--------------|-------------|-------------|-----|-------------|
| A_1 | ϕ_{11} | ϕ_{12} | ... | ϕ_{1n} |
| A_2 | ϕ_{21} | ϕ_{22} | ... | ϕ_{2n} |
| ... | ... | ... | ... | ... |
| A_m | ϕ_{m1} | ϕ_{m2} | ... | ϕ_{mn} |

Step 2. Normalize the final decision matrix using Equation (6):

$$\xi_{ij} = \frac{\phi_{ij}}{\sqrt{\sum_{j=1}^n \phi_{ij}^2}}, \tag{7}$$

where $i = 1, 2, \dots, m, j = 1, 2, \dots, n$.

Step 3. Construct the aggregate matrix

$$\hat{R}_{ij} = w_z * \xi_{ij}, \tag{8}$$

where $i = 1, 2, \dots, m, j = 1, 2, \dots, n$

and w_z represents the weight vector of the criteria $C_j(j = 1, \dots, n)$

Step 4. Establish the vector ideal positive A^+ and the vector anti-ideal negative A^- by means of Equations (9) and (10):

$$\hat{R}_j^+ = \left\{ (\max(\hat{R}_{ij}) | j \in \delta), (\min(\hat{R}_{ij}) | j \in \delta') \right\}, \text{ where } A^+ = \{ \hat{R}_1^+, \dots, \hat{R}_n^+ \}, \quad (9)$$

$$\hat{R}_j^- = \left\{ (\min(\hat{R}_{ij}) | j \in \delta), (\max(\hat{R}_{ij}) | j \in \delta') \right\}, \text{ where } A^- = \{ \hat{R}_1^-, \dots, \hat{R}_n^- \}, \quad (10)$$

where δ depicts the sets of benefit criteria and δ' represents the sets of cost criteria.

Step 5. Compute the S_i^+ and S_i^-

$$S_i^+ = \sqrt{\sum_{j=1}^n (\hat{R}_{ij} - \hat{R}_j^+)^2} \quad j = 1, 2, \dots, m, \quad (11)$$

$$S_i^- = \sqrt{\sum_{j=1}^n (\hat{R}_{ij} - \hat{R}_j^-)^2} \quad j = 1, 2, \dots, m. \quad (12)$$

Step 6. Ranking of the alternatives

$$K_i = \frac{S_i^-}{S_i^+ + S_i^-}. \quad (13)$$

3. Materials and Methods

This section presents the material and method used in the investigation. We introduce the procedure of HFLTs and TOPSIS for the Lean Improvement Assessment. At the same time, in order to explain the proposed method, Figure 1 shows the flowcharts of the different steps about it.

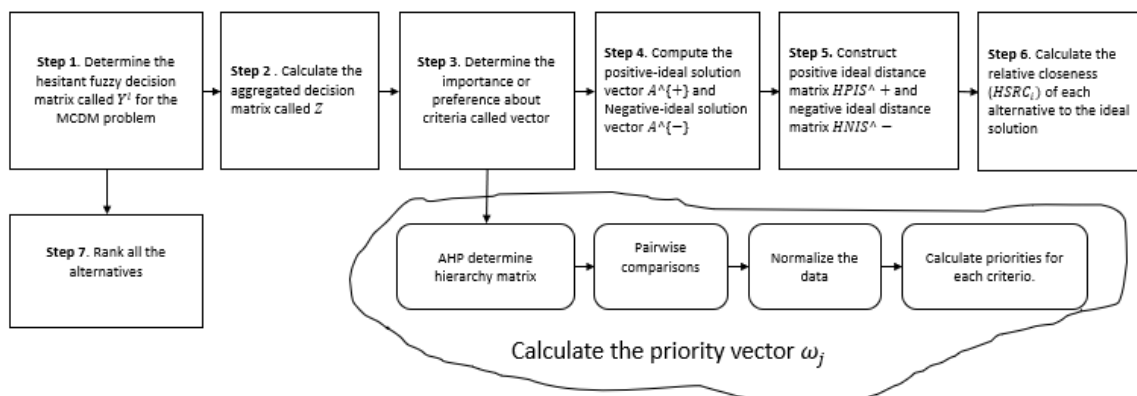


Figure 1. Flowcharts of the algorithms to assess the Lean Manufacturing Performance.

Hesitant Fuzzy Linguistic Term and TOPSIS to Assess Lean Performance

In this section, we introduce an algorithm through a Hesitant Fuzzy Linguistic Term and TOPSIS in order to be applied to Lean Improvement Assessment. The method is described in the following steps:

Step 1. Determine the hesitant fuzzy decision matrix called $Y^l = [\rho_{ij}^l]_{m \times n}$ for the MCDM problem. Appraisal the alternative with respect to DM preferences and the criteria.

Step 2. Calculate the aggregated decision matrix called Z . This process requires the aggregation of the preferences of the DMs (Y^1, Y^2, \dots, Y^k) through Equations (14) and (15).

Then, $Z = [z_{ij}]$, where $z_{ij} = [\zeta_{p_{ij}}, \zeta_{q_{ij}}]$,

Step 7. Rank all the alternatives

4. Numerical Example

This section introduces a real-life example, which was applied in an automotive company based in Ciudad Juárez, Chihuahua, Mexico. The company works under an LM methodology and focuses on minimizing operational waste; thus, managers are particularly interested in assessing the real impact of the LM methodology. To this end, a group of experts first assessed the company’s LM implementation improvement metrics. Simultaneously, we described the set of criteria and the KPIs depicted like alternatives as follows: C₁: Defects, C₂: Productivity, C₃: Lead time, C₄: Customer, C₅: Demand satisfaction, C₆: Cycle time, C₇: Tack time, C₈: Effectiveness, C₉: Levels of inventory C₁₀: Suppliers. Additionally, during the evaluation of lean projects, nineteen alternatives to be considered are summarized: A1: Sales, A2: Markeshare, A3: Maintenance, A4: OEE, A5: On-time delivery, A6: 5,S, A7: KAIZEN, A8: Bottleneck removal, A9: Cross-functional work force, A10: Focused factory production, A11: JIT/continuous flow production, A12: Lot size reductions, A13: Maintenance optimization, A14: Process capability measurements, A15: Kanban, A16: Quick changeover, A17: Total quality management, A18: Self-directed work teams, A19: Safety improvement programs.

Step 1. Determine the hesitant fuzzy decision matrix called ρ_{ij} for the MCDM problem. Appraise the alternative with respect to DM preferences and the criteria. Establish the final decision matrix. Let $Y^l = [\rho_{ij}^l]_{m \times n}$ be a fuzzy decision matrix for the MCDM problem, and the following notations are used to depict the considered problems. At the same time, the matrices (Tables 2 and 3) describe the preferences $DM_1, DM_2, DM_3, DM_4, DM_5$ and DM_6 .

Table 2. Decision matrix Y^l with respect to decision makers 1, 2, and 3.

| Item | C1 | C2 | C3 | C4 | C5 | C6 | C7 | C8 | C9 | C10 |
|-----------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|--|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|
| A ₁ | { ζ_3, ζ_8 } | { $\zeta_4, \zeta_5, \zeta_7$ } | { $\zeta_0, \zeta_1, \zeta_2$ } | { $\zeta_1, \zeta_3, \zeta_5$ } | { ζ_4, ζ_5 } | { ζ_0, ζ_3 } | { $\zeta_4, \zeta_6, \zeta_7$ } | { $\zeta_6, \zeta_7, \zeta_8$ } | { ζ_7, ζ_8 } | { $\zeta_3, \zeta_4, \zeta_8$ } |
| A ₂ | { $\zeta_4, \zeta_5, \zeta_6$ } | { $\zeta_0, \zeta_3, \zeta_5$ } | { $\zeta_4, \zeta_5, \zeta_6$ } | { $\zeta_5, \zeta_6, \zeta_7$ } | { $\zeta_2, \zeta_4, \zeta_5, \zeta_6$ } | { $\zeta_2, \zeta_3, \zeta_5$ } | { ζ_0, ζ_2 } | { $\zeta_5, \zeta_6, \zeta_7$ } | { ζ_5, ζ_6 } | { $\zeta_0, \zeta_3, \zeta_4$ } |
| A ₃ | { $\zeta_2, \zeta_4, \zeta_6$ } | { $\zeta_2, \zeta_3, \zeta_4$ } | { $\zeta^6, \zeta_7, \zeta_8$ } | { $\zeta_1, \zeta_2, \zeta_3$ } | { $\zeta_5, \zeta_6, \zeta_7$ } | { $\zeta_4, \zeta_6, \zeta_7$ } | { $\zeta_4, \zeta_5, \zeta_6$ } | { ζ_7 } | { $\zeta_6, \zeta_7, \zeta_8$ } | { ζ_0, ζ_1 } |
| A ₄ | { $\zeta_3, \zeta_7, \zeta_8$ } | { ζ_5, ζ_7 } | { $\zeta_1, \zeta_3, \zeta_4$ } | { $\zeta_1, \zeta_3, \zeta_4$ } | { ζ_0, ζ_3 } | { $\zeta_5, \zeta_6, \zeta_8$ } | { $\zeta_4, \zeta_6, \zeta_7$ } | { $\zeta_4, \zeta_5, \zeta_7$ } | { ζ_6, ζ_8 } | { $\zeta_2, \zeta_3, \zeta_4$ } |
| A ₅ | { ζ_1, ζ_2 } | { ζ_1, ζ_4 } | { ζ_5, ζ_6 } | { $\zeta_0, \zeta_1, \zeta_2$ } | { $\zeta_4, \zeta_5, \zeta_8$ } | { $\zeta_3, \zeta_4, \zeta_6$ } | { $\zeta_5, \zeta_6, \zeta_7$ } | { ζ_4, ζ_6 } | { $\zeta_0, \zeta_1, \zeta_3$ } | { $\zeta_5, \zeta_6, \zeta_7$ } |
| A ₆ | { $\zeta_4, \zeta_5, \zeta_6$ } | { $\zeta_4, \zeta_5, \zeta_6$ } | { $\zeta_1, \zeta_3, \zeta_4$ } | { $\zeta_0, \zeta_2, \zeta_3$ } | { $\zeta_6, \zeta_7, \zeta_8$ } | { ζ_2, ζ_3 } | { $\zeta_4, \zeta_5, \zeta_7$ } | { $\zeta_6, \zeta_7, \zeta_8$ } | { $\zeta_0, \zeta_2, \zeta_5$ } | { $\zeta_6, \zeta_7, \zeta_8$ } |
| A ₇ | { ζ_0, ζ_3 } | { $\zeta_0, \zeta_1, \zeta_2$ } | { ζ_2, ζ_3 } | { $\zeta_0, \zeta_1, \zeta_2$ } | { $\zeta_1, \zeta_3, \zeta_4$ } | { ζ_3, ζ_4 } | { $\zeta_1, \zeta_3, \zeta_6$ } | { ζ_5, ζ_6 } | { $\zeta_4, \zeta_5, \zeta_8$ } | { ζ_6, ζ_8 } |
| A ₈ | { ζ_6, ζ_8 } | { $\zeta_3, \zeta_4, \zeta_5$ } | { $\zeta_1, \zeta_2, \zeta_8$ } | { ζ_5, ζ_6 } | { ζ_2, ζ_3 } | { $\zeta_3, \zeta_4, \zeta_6$ } | { $\zeta_2, \zeta_3, \zeta_7$ } | { $\zeta_1, \zeta_2, \zeta_3$ } | { $\zeta_4, \zeta_6, \zeta_7$ } | { $\zeta_3, \zeta_4, \zeta_5$ } |
| A ₉ | { $\zeta_4, \zeta_5, \zeta_6$ } | { ζ_6, ζ_8 } | { ζ_6, ζ_7 } | { ζ_3, ζ_4 } | { $\zeta_0, \zeta_1, \zeta_4$ } | { $\zeta_5, \zeta_7, \zeta_8$ } | { ζ_0, ζ_3 } | { ζ_2, ζ_4 } | { ζ_5, ζ_6 } | { $\zeta_3, \zeta_5, \zeta_8$ } |
| A ₁₀ | { ζ_6, ζ_7 } | { $\zeta_1, \zeta_6, \zeta_7$ } | { ζ_5, ζ_8 } | { ζ_3, ζ_7 } | { $\zeta_0, \zeta_1, \zeta_2$ } | { $\zeta_2, \zeta_4, \zeta_6$ } | { $\zeta_2, \zeta_5, \zeta_8$ } | { $\zeta_2, \zeta_4, \zeta_6$ } | { ζ_7, ζ_8 } | { ζ_0, ζ_1 } |
| A ₁₁ | { $\zeta_4, \zeta_5, \zeta_7$ } | { $\zeta_0, \zeta_2, \zeta_3$ } | { $\zeta_0, \zeta_1, \zeta_3$ } | { $\zeta_2, \zeta_4, \zeta_6$ } | { $\zeta_6, \zeta_7, \zeta_8$ } | { $\zeta_2, \zeta_3, \zeta_4$ } | { $\zeta_4, \zeta_5, \zeta_7$ } | { $\zeta_2, \zeta_5, \zeta_6$ } | { $\zeta_4, \zeta_5, \zeta_8$ } | { ζ_6, ζ_7 } |
| A ₁₂ | { ζ_6, ζ_7 } | { $\zeta_1, \zeta_4, \zeta_5$ } | { $\zeta_6, \zeta_7, \zeta_8$ } | { $\zeta_0, \zeta_4, \zeta_5$ } | { $\zeta_6, \zeta_7, \zeta_8$ } | { $\zeta_0, \zeta_4, \zeta_6$ } | { $\zeta_1, \zeta_2, \zeta_7$ } | { $\zeta_4, \zeta_5, \zeta_6$ } | { ζ_5, ζ_8 } | { $\zeta_2, \zeta_3, \zeta_5$ } |
| A ₁₃ | { ζ_6, ζ_8 } | { ζ_5, ζ_7 } | { $\zeta_3, \zeta_4, \zeta_5$ } | { $\zeta_4, \zeta_6, \zeta_8$ } | { $\zeta_0, \zeta_2, \zeta_4$ } | { $\zeta_3, \zeta_4, \zeta_6$ } | { $\zeta_0, \zeta_2, \zeta_4$ } | { ζ_0, ζ_5 } | { $\zeta_4, \zeta_6, \zeta_8$ } | { $\zeta_4, \zeta_5, \zeta_6$ } |
| A ₁₄ | { ζ_2, ζ_3 } | { ζ_5, ζ_8 } | { $\zeta_4, \zeta_5, \zeta_6$ } | { ζ_7, ζ_8 } | { $\zeta_4, \zeta_5, \zeta_6$ } | { $\zeta_5, \zeta_6, \zeta_8$ } | { $\zeta_4, \zeta_5, \zeta_6$ } | { ζ_5, ζ_6 } | { $\zeta_5, \zeta_6, \zeta_7$ } | { $\zeta_1, \zeta_3, \zeta_4$ } |
| A ₁₅ | { $\zeta_4, \zeta_5, \zeta_6$ } | { ζ_6, ζ_7 } | { $\zeta_3, \zeta_5, \zeta_6$ } | { $\zeta_0, \zeta_2, \zeta_5$ } | { ζ_0, ζ_1 } | { ζ_2, ζ_4 } | { $\zeta_0, \zeta_1, \zeta_2$ } | { ζ_4, ζ_6 } | { $\zeta_0, \zeta_1, \zeta_3$ } | { $\zeta_3, \zeta_4, \zeta_6$ } |
| A ₁₆ | { $\zeta_1, \zeta_2, \zeta_5$ } | { ζ_2, ζ_6 } | { ζ_1, ζ_6 } | { ζ_6, ζ_7 } | { ζ_4, ζ_6 } | { ζ_4, ζ_7 } | { ζ_2, ζ_3 } | { ζ_7, ζ_8 } | { ζ_0, ζ_1 } | { $\zeta_0, \zeta_1, \zeta_4$ } |
| A ₁₇ | { ζ_3, ζ_5 } | { $\zeta_0, \zeta_1, \zeta_2$ } | { $\zeta_5, \zeta_6, \zeta_8$ } | { $\zeta_5, \zeta_6, \zeta_7$ } | { ζ_1, ζ_2 } | { $\zeta_0, \zeta_1, \zeta_4$ } | { ζ_6, ζ_8 } | { $\zeta_2, \zeta_3, \zeta_4$ } | { ζ_5, ζ_7 } | { ζ_2, ζ_3 } |
| A ₁₈ | { $\zeta_3, \zeta_5, \zeta_6$ } | { $\zeta_2, \zeta_3, \zeta_5$ } | { ζ_4, ζ_7 } | { $\zeta_4, \zeta_6, \zeta_8$ } | { ζ_0, ζ_1 } | { ζ_7, ζ_8 } | { ζ_3, ζ_4 } | { ζ_6, ζ_8 } | { ζ_0, ζ_1 } | { $\zeta_1, \zeta_2, \zeta_8$ } |
| A ₁₉ | { ζ_4, ζ_7 } | { ζ_1, ζ_2 } | { ζ_6, ζ_8 } | { $\zeta_2, \zeta_5, \zeta_8$ } | { $\zeta_0, \zeta_1, \zeta_2$ } | { ζ_0, ζ_1 } | { ζ_0, ζ_2 } | { ζ_5, ζ_7 } | { $\zeta_1, \zeta_3, \zeta_5$ } | { ζ_6, ζ_8 } |

Table 3. Decision matrix Y^2 with respect to decision makers 4, 5, and 6.

| Item | C1 | C2 | C3 | C4 | C5 | C6 | C7 | C8 | C9 | C10 |
|------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| A1 | {c2, c5} | {c3, c4} | {c2, c7} | {c4, c5} | {c0, c2, c3} | {c5, c6} | {c1, c2, c3} | {c0, c1} | {c1, c5} | {c1, c2, c3} |
| A2 | {c1, c4} | {c6, c7} | {c2, c4} | {c1, c3, c4} | {c0, c1, c2} | {c0, c2} | {c3, c4} | {c2, c4, c5} | {c7, c8} | {c5, c6} |
| A3 | {c0, c1, c2} | {c4, c5} | {c1, c2, c4} | {c3, c6} | {c0, c3} | {c1, c4} | {c0, c1} | {c2, c3, c5} | {c2, c3, c4} | {c2, c3} |
| A4 | {c2, c3, c4} | {c2, c4} | {c6, c7} | {c7, c8} | {c5, c6, c7} | {c0, c2, c4} | {c1, c2, c7} | {c0, c4} | {c0, c1, c8} | {c6, c7} |
| A5 | {c4, c5} | {c2, c3} | {c0, c1} | {c2, c5, c7} | {c1, c2, c5} | {c7, c8} | {c0, c1, c3} | c1, c2, c3 | {c5, c6} | {c2, c3} |
| A6 | {c2, c4} | {c1, c3} | {c7, c8} | {c4, c6} | {c2, c4, c5} | {s1, c6} | {c7, c8} | {c5, c7, c8} | {c7, c8} | {c2, c4, c6} |
| A7 | {c3, c4} | {c4, c7} | {c5, c6} | {c3, c5, c6} | {c4, c5} | {c4, c5, c7} | {c7, c8} | {c3, c4} | {s0, c2, c3} | {c2, c3} |
| A8 | {c0, c1, c2} | {c5, c6} | {c4, c7} | {c6, c7} | {c7, c8} | {c0, c1, c2} | {c0, c1} | {c6, c7} | {c1, c4} | {c1, c2, c3} |
| A9 | {c7, c8} | {c0, c2, c5} | {c5, c6} | {c5, c6, c7} | {c5, c6, c7} | {c2, c3} | {c4, c7} | {c2, c3, c8} | {c0, c1, c3} | {c0, c1, c3} |
| A10 | {c3, c4} | {c8} | {c3, c4, c5} | {c0, c1, c2} | {c5, c6, c8} | {c6, c7} | {c2, c4, c5} | {c6, c7} | {c2, c3, c7} | {c5, c7} |
| A11 | {c1, c2, c3} | {c2, c4, c6} | {c4, c6} | {c7, c8} | {c1, c4, c6} | {c5, c6} | {c2, c3, c7} | {c7, c8} | {c5, c6, c7} | {c2, c4, c5} |
| A12 | {c2, c3} | {c5, c6} | {c0, c5} | {c6, c7} | {c1, c2, c5} | {c7, c8} | {c0, c1} | {c7, c8} | {c1, c2, c3} | {c0, c1} |
| A13 | {c0, c1, c3} | {c4, c5} | {c3, c4} | {c0, c1, c2} | {c5, c6, c8} | {c0, c1, c3} | {c6, c7} | {c0, s1, c3} | {c0, c1} | {c8} |
| A14 | {c4, c5} | {c2, c3} | {c2, c3} | {c2, c3} | {c0, c2, c3} | {c1, c2} | {c4, c5, c6} | {c0, c1, c3} | {c0, c2, c5} | {c5, c6} |
| A15 | {c4, c5} | {c2, c4, c5} | {c7, c8} | {c5, c7, c8} | {c1, c2, c7} | {c0, c1, c2} | {c2, c3} | {c7, c8} | {c5, c7, c8} | {c0, c2} |
| A16 | {c7, c8} | {c0, c1, c2} | {c6, c7} | {c1, c3, c4} | {c0, c2, c4} | {c0, s1, c2} | {c0, c1} | {c0, c1, c3} | {c6, c7, c8} | {c4, c7} |
| A17 | {c8} | {c6, c8} | {c1, c2} | {c0, c1, c6} | {c2, c3, c6} | {c5, c6, c7} | {c0, c5} | {c4, c5} | {c1, c4, c5} | {c4, c5} |
| A18 | {c0, c1, c2} | {c5, c7} | {c1, c3, c4} | {c3, c4} | {c3, c4, c8} | {c0, c1, c3} | {c4, c5, c7} | {c1, c2, c3} | {c2, c3, c5} | {c0, c1} |
| A19 | {c1, c2} | {c3, c4, c6} | {c2, c5} | {c0, c1} | {c5, c6, c7} | {c2, c4, c6} | {c3, c6} | {c2, c3, c4} | {c2, c3} | {c0, c2, c4} |

Step 2. Calculate the aggregated decision matrix called Z. This process requires the aggregation of the preferences of the DMs using the matrices (Y^1 and Y^2) through Equations (14) and (15). Table 4 shows the hesitant aggregated matrix called Z.

Table 4. Decision hesitant aggregated matrix Z.

| Item | C1 | C2 | C3 | C4 | C5 | C6 | C7 | C8 | C9 | C10 |
|------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| A1 | {c2, c8} | {c4, c4} | {c2, c2} | {c4, c4} | {c3, c4} | {c3, c5} | {c3, c4} | {c1, c6} | {c5, c7} | {c3, c3} |
| A2 | {c4, c4} | {c5, c6} | {c4, c4} | {c4, c5} | {c2, c2} | {c2, c2} | {c2, c3} | {c5, c5} | {c6, c7} | {c4, c5} |
| A3 | {c2, c2} | {c4, c4} | {c4, c5} | {c3, c3} | {c3, c5} | {c4, c4} | {c1, c4} | {c5, c7} | {c4, c6} | {c1, c2} |
| A4 | {c2, c8} | {c4, c6} | {c4, c6} | {c4, c7} | {c4, c5} | {c4, c5} | {c4, c4} | {c4, c4} | {c4, c4} | {c4, c6} |
| A5 | {c1, c5} | {c3, c4} | {c1, c5} | {c2, c2} | {c3, c5} | {c6, c7} | {c3, c5} | {c3, c4} | {c3, c5} | {c3, c5} |
| A6 | {c4, c4} | {c3, c4} | {c4, c7} | {c3, c4} | {c5, c6} | {c3, c4} | {c7, c7} | {c5, c6} | {c5, c7} | {c6, c6} |
| A7 | {c3, c3} | {c2, c4} | {c3, c5} | {c3, c2} | {c4, c4} | {c4, c4} | {c5, c7} | {c4, c5} | {c3, c4} | {c3, c6} |
| A8 | {c2, c6} | {c5, c5} | {c5, c6} | {c6, c6} | {c3, c7} | {c2, c3} | {c1, c2} | {c3, c6} | {c4, c4} | {c3, c3} |
| A9 | {c6, c7} | {c5, c6} | {c6, c6} | {c4, c5} | {c4, c5} | {c3, c5} | {c3, c4} | {c2, c4} | {c3, c5} | {c3, c3} |
| A10 | {c4, c6} | {c7, c8} | {c5, c5} | {c2, c3} | {c2, c5} | {c6, c6} | {c2, c5} | {c6, c6} | {c7, c7} | {c1, c5} |
| A11 | {c3, c4} | {c3, c4} | {c3, c4} | {c6, c7} | {c6, c6} | {c4, c5} | {c4, c7} | {c6, c7} | {c5, c5} | {c5, c6} |
| A12 | {c3, c6} | {c5, c5} | {c5, c6} | {c5, c6} | {c5, c6} | {c6, c7} | {c1, c1} | {c3, c4} | {c3, c5} | {c1, c2} |
| A13 | {c5, c6} | {c5, c5} | {c3, c3} | {c2, c4} | {c4, c5} | {c3, c3} | {c4, c6} | {c5, c7} | {c1, c4} | {c6, c8} |
| A14 | {c3, c4} | {c3, c5} | {c3, c4} | {c3, c7} | {c3, c4} | {c2, c5} | {c4, c4} | {c3, c5} | {c5, c5} | {c4, c5} |
| A15 | {c6, c7} | {c5, c6} | {c6, c7} | {c5, c5} | {c1, c1} | {c2, c2} | {c2, c2} | {c6, c7} | {c3, c5} | {c2, c3} |
| A16 | {c5, c6} | {c2, c2} | {c6, c6} | {c4, c6} | {c4, c4} | {c2, c4} | {c1, c2} | {c3, c7} | {c1, c6} | {c4, c4} |
| A17 | {c5, c8} | {c2, c8} | {c2, c5} | {c4, c5} | {c2, c2} | {c4, c5} | {c5, c6} | {c4, c4} | {c5, c5} | {c3, c4} |
| A18 | {c2, c3} | {c5, c5} | {c4, c4} | {c4, c4} | {c1, c3} | {c3, c7} | {c4, c4} | {c3, c6} | {c1, c2} | {c1, c1} |
| A19 | {c2, c4} | {c2, c3} | {c5, c6} | {c1, c2} | {c2, c5} | {c1, c2} | {c2, c3} | {c4, c5} | {c2, c3} | {c4, c6} |
| | min | max | min | max | max | max | max | max | max | max |

Step 3. Determine the importance or preference about criteria called vector ω_j for the MCDM problem via the Analytic Hierarchy Process (AHP) method. Appraise the criteria with respect to DM preferences. Table 5 depict the preferences of the criteria in order to obtain the vector ω_j .

Table 5. Analytic Hierarchy Process (AHP) matrix.

| | C1 | C2 | C3 | C4 | C5 | C6 | C7 | C8 | C9 | C10 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| C1 | 1 | 8 | 3 | 3 | 2 | 4 | 3 | 5 | 3 | 2 |
| C2 | 1/8 | 1 | 3 | 4 | 3 | 2 | 5 | 4 | 2 | 3 |
| C3 | 1/3 | 1/3 | 1 | 3 | 2 | 5 | 6 | 2 | 3 | 2 |
| C4 | 1/3 | 1/4 | 1/3 | 1 | 2 | 3 | 4 | 5 | 2 | 3 |
| C5 | 1/2 | 1/3 | 1/2 | 1/2 | 1 | 3 | 2 | 3 | 3 | 2 |
| C6 | 1/4 | 1/2 | 1/5 | 1/3 | 1/3 | 1 | 4 | 2 | 2 | 4 |
| C7 | 1/3 | 1/5 | 1/6 | 1/4 | 1/2 | 1/4 | 1 | 3 | 4 | 3 |
| C8 | 1/5 | 1/4 | 1/2 | 1/5 | 1/3 | 1/2 | 1/3 | 1 | 2 | 2 |
| C9 | 1/3 | 1/2 | 1/3 | 1/2 | 1/3 | 1/2 | 1/4 | 1/2 | 1 | 5 |
| C10 | 1/2 | 1/3 | 1/3 | 1/3 | 1/2 | 1/4 | 1/3 | 1/2 | 1/5 | 1 |

$$\omega_i = \{0.238, 0.164, 0.139, 0.109, 0.089, 0.070, 0.064, 0.041, 0.051, 0.035\}^T.$$

Step 4. Compute the positive-ideal solution vector (A^+) and Negative-ideal solution vector (A^-):

$$A^+ = (\{S0, S2\}, \{S6, S8\}, \{S0, S2\}, \{S7, S8\}, \{S7, S8\}, \{S7, S8\}, \{S7, S8\}, \{S7, S8\}, \{S7, S8\}, \{S6, S8\}),$$

$$A^- = (\{S7, S8\}, \{S0, S2\}, \{S7, S8\}, \{S0, S1\}, \{S0, S1\}, \{S0, S1\}, \{S0, S1\}, \{S0, S1\}, \{S0, S1\}, \{S0, S1\}).$$

Step 5. Construct positive ideal distance matrix ($HPIS^+$) and negative ideal distance matrix ($HNIS^-$), which are denoted as follows:

$$HPIS^+ = \begin{pmatrix} 1.902 & + & 0.986 & + & 0.278 & + & 0.761 & + & 0.709 & + & 0.632 & + & 0.511 & + & 0.328 & + & 0.154 & + & 0.280 \\ 0.476 & + & 0.657 & + & 0.834 & + & 0.652 & + & 0.976 & + & 0.772 & + & 0.639 & + & 0.205 & + & 0.103 & + & 0.175 \\ 0.951 & + & 0.986 & + & 0.973 & + & 0.978 & + & 0.621 & + & 0.491 & + & 0.639 & + & 0.123 & + & 0.257 & + & 0.385 \\ 1.902 & + & 0.657 & + & 1.112 & + & 0.435 & + & 0.532 & + & 0.421 & + & 0.447 & + & 0.287 & + & 0.360 & + & 0.140 \\ 0.951 & + & 1.150 & + & 0.556 & + & 1.196 & + & 0.621 & + & 0.140 & + & 0.447 & + & 0.328 & + & 0.360 & + & 0.140 \\ 1.427 & + & 1.150 & + & 1.251 & + & 0.869 & + & 0.355 & + & 0.562 & + & 0.064 & + & 0.164 & + & 0.154 & + & 0.070 \\ 0.951 & + & 1.315 & + & 0.834 & + & 1.087 & + & 0.621 & + & 0.491 & + & 0.192 & + & 0.246 & + & 0.411 & + & 0.175 \\ 0.476 & + & 0.657 & + & 1.251 & + & 0.326 & + & 0.443 & + & 0.702 & + & 0.767 & + & 0.246 & + & 0.360 & + & 0.280 \\ 2.615 & + & 0.657 & + & 1.390 & + & 0.652 & + & 0.532 & + & 0.491 & + & 0.511 & + & 0.369 & + & 0.360 & + & 0.280 \\ 1.902 & + & 0.164 & + & 1.112 & + & 1.087 & + & 0.709 & + & 0.211 & + & 0.511 & + & 0.123 & + & 0.051 & + & 0.280 \\ 1.189 & + & 1.150 & + & 0.695 & + & 0.217 & + & 0.266 & + & 0.421 & + & 0.256 & + & 0.082 & + & 0.257 & + & 0.105 \\ 1.664 & + & 0.657 & + & 1.251 & + & 0.435 & + & 0.355 & + & 0.140 & + & 0.831 & + & 0.328 & + & 0.360 & + & 0.385 \\ 2.140 & + & 0.657 & + & 0.556 & + & 0.978 & + & 0.532 & + & 0.632 & + & 0.319 & + & 0.123 & + & 0.514 & + & 0.035 \\ 1.189 & + & 0.986 & + & 0.695 & + & 0.543 & + & 0.709 & + & 0.562 & + & 0.447 & + & 0.287 & + & 0.257 & + & 0.175 \\ 2.615 & + & 0.493 & + & 1.529 & + & 0.543 & + & 1.153 & + & 0.772 & + & 0.703 & + & 0.082 & + & 0.360 & + & 0.315 \\ 2.140 & + & 1.643 & + & 1.390 & + & 0.543 & + & 0.621 & + & 0.632 & + & 0.767 & + & 0.205 & + & 0.411 & + & 0.210 \\ 2.615 & + & 0.657 & + & 0.695 & + & 0.652 & + & 0.976 & + & 0.421 & + & 0.256 & + & 0.287 & + & 0.257 & + & 0.245 \\ 0.713 & + & 0.657 & + & 0.834 & + & 0.761 & + & 0.976 & + & 0.351 & + & 0.447 & + & 0.246 & + & 0.617 & + & 0.420 \\ 1.427 & + & 1.479 & + & 1.251 & + & 1.304 & + & 0.709 & + & 0.842 & + & 0.639 & + & 0.246 & + & 0.514 & + & 0.140 \end{pmatrix} = \begin{pmatrix} 6.542 \\ 5.489 \\ 6.405 \\ 6.294 \\ 5.889 \\ 6.066 \\ 6.323 \\ 5.508 \\ 7.859 \\ 6.151 \\ 4.638 \\ 6.406 \\ 6.487 \\ 5.851 \\ 8.566 \\ 8.562 \\ 7.061 \\ 6.022 \\ 8.552 \end{pmatrix},$$

$$HNIS^- = \begin{pmatrix} 1.189 & + & 0.986 & + & 1.529 & + & 0.761 & + & 0.532 & + & 0.351 & + & 0.383 & + & 0.246 & + & 0.566 & + & 0.175 \\ 1.664 & + & 1.315 & + & 0.973 & + & 0.869 & + & 0.266 & + & 0.211 & + & 0.256 & + & 0.369 & + & 0.617 & + & 0.280 \\ 2.615 & + & 0.986 & + & 0.834 & + & 0.543 & + & 0.621 & + & 0.491 & + & 0.256 & + & 0.451 & + & 0.463 & + & 0.070 \\ 1.189 & + & 1.315 & + & 0.695 & + & 1.087 & + & 0.709 & + & 0.562 & + & 0.447 & + & 0.287 & + & 0.360 & + & 0.315 \\ 2.140 & + & 0.822 & + & 1.251 & + & 0.326 & + & 0.621 & + & 0.842 & + & 0.447 & + & 0.246 & + & 0.360 & + & 0.315 \\ 1.664 & + & 0.822 & + & 0.556 & + & 0.652 & + & 0.887 & + & 0.421 & + & 0.831 & + & 0.410 & + & 0.566 & + & 0.385 \\ 2.140 & + & 0.657 & + & 0.973 & + & 0.435 & + & 0.621 & + & 0.491 & + & 0.703 & + & 0.328 & + & 0.309 & + & 0.280 \\ 1.664 & + & 1.315 & + & 0.556 & + & 1.196 & + & 0.798 & + & 0.281 & + & 0.128 & + & 0.328 & + & 0.360 & + & 0.175 \\ 0.476 & + & 1.315 & + & 0.417 & + & 0.869 & + & 0.709 & + & 0.491 & + & 0.383 & + & 0.205 & + & 0.360 & + & 0.175 \\ 1.189 & + & 2.136 & + & 0.695 & + & 0.435 & + & 0.532 & + & 0.772 & + & 0.383 & + & 0.451 & + & 0.669 & + & 0.175 \\ 1.902 & + & 0.822 & + & 1.112 & + & 1.304 & + & 0.976 & + & 0.562 & + & 0.639 & + & 0.492 & + & 0.463 & + & 0.350 \\ 1.427 & + & 1.315 & + & 0.556 & + & 1.087 & + & 0.887 & + & 0.842 & + & 0.064 & + & 0.246 & + & 0.360 & + & 0.070 \\ 0.951 & + & 1.315 & + & 1.251 & + & 0.543 & + & 0.709 & + & 0.351 & + & 0.575 & + & 0.451 & + & 0.206 & + & 0.420 \\ 1.902 & + & 0.986 & + & 1.112 & + & 0.978 & + & 0.532 & + & 0.421 & + & 0.447 & + & 0.287 & + & 0.463 & + & 0.280 \\ 0.476 & + & 1.479 & + & 0.278 & + & 0.978 & + & 0.089 & + & 0.211 & + & 0.192 & + & 0.492 & + & 0.360 & + & 0.140 \\ 0.951 & + & 0.329 & + & 0.417 & + & 0.978 & + & 0.621 & + & 0.351 & + & 0.128 & + & 0.369 & + & 0.309 & + & 0.245 \\ 0.476 & + & 1.315 & + & 1.112 & + & 0.869 & + & 0.266 & + & 0.562 & + & 0.639 & + & 0.287 & + & 0.463 & + & 0.210 \\ 2.378 & + & 1.315 & + & 0.973 & + & 0.761 & + & 0.266 & + & 0.632 & + & 0.447 & + & 0.328 & + & 0.103 & + & 0.035 \\ 2.140 & + & 0.493 & + & 0.556 & + & 0.217 & + & 0.532 & + & 0.140 & + & 0.256 & + & 0.328 & + & 0.206 & + & 0.315 \end{pmatrix} = \begin{pmatrix} 6.718 \\ 6.820 \\ 7.331 \\ 6.966 \\ 7.370 \\ 7.194 \\ 6.937 \\ 6.800 \\ 5.401 \\ 7.437 \\ 8.621 \\ 6.853 \\ 6.772 \\ 7.409 \\ 4.694 \\ 4.697 \\ 6.198 \\ 7.237 \\ 5.183 \end{pmatrix}.$$

Step 6. Calculate the relative closeness ($HSRC_i$) of each alternative to the ideal solution as follows:

Table 6. Relative closeness ($HSRC_i$).

| Item | HPIS ⁺ | HNIS ⁻ | HSRC _i | Ranking |
|------|-------------------|-------------------|-------------------|---------|
| A1 | 6.542 | 6.718 | 0.507 | 14 |
| A2 | 5.489 | 6.820 | 0.554 | 4 |
| A3 | 6.405 | 7.331 | 0.534 | 9 |
| A4 | 6.294 | 6.966 | 0.525 | 10 |
| A5 | 5.889 | 7.370 | 0.556 | 3 |
| A6 | 6.066 | 7.194 | 0.543 | 8 |
| A7 | 6.323 | 6.937 | 0.523 | 11 |
| A8 | 5.508 | 6.800 | 0.552 | 5 |
| A9 | 7.859 | 5.401 | 0.407 | 16 |
| A10 | 6.151 | 7.437 | 0.547 | 6 |
| A11 | 4.638 | 8.621 | 0.650 | 1 |
| A12 | 6.406 | 6.853 | 0.517 | 12 |
| A13 | 6.487 | 6.772 | 0.511 | 13 |
| A14 | 5.851 | 7.409 | 0.559 | 2 |
| A15 | 8.566 | 4.694 | 0.354 | 19 |
| A16 | 8.562 | 4.697 | 0.354 | 18 |
| A17 | 7.061 | 6.198 | 0.467 | 15 |
| A18 | 6.022 | 7.237 | 0.546 | 7 |
| A19 | 8.552 | 5.183 | 0.377 | 17 |

Table 6 depict the hesitant relative closeness index called $HSRC_i$

Step 7. Ranking of the alternatives.

$$A_{11} \succ A_{14} \succ A_5 \succ A_2 \succ A_8 \succ A_{10} \succ A_{18} \succ A_6 \succ A_3 \succ A_4 \succ A_7 \succ A_{12} \succ A_{13} \succ A_1 \succ A_{17} \succ A_9 \succ A_{19} \succ A_{16} \succ A_{15}.$$

5. Result Analysis and Discussions

The method proposed by [26] present a weakness to determine the position of the alternatives due to duplicate ranking of the closeness coefficients values. The information shown in Table 7 depicts a comparison that reports this kind of duplicate issue. However, there is the alternative A_{11} as a best option identified by both analyses.

Table 7. Comparisons of the closeness ($HSRC_i$).

| Item | Proposed by [26] | | | | Proposed by [28] | | | | Our Proposed | | | |
|-----------------|-------------------|-------------------|-------------------|---------|-------------------|-------------------|-------------------|---------|-------------------|-------------------|-------------------|---------|
| | HPIS ⁺ | HNIS ⁻ | HSRC _i | Ranking | HPIS ⁺ | HNIS ⁻ | HSRC _i | Ranking | HPIS ⁺ | HNIS ⁻ | HSRC _i | Ranking |
| A ₁ | 67 | 68 | 0.504 | 11 | 0.179 | 0.292 | 1.630 | 15 | 6.542 | 6.718 | 0.507 | 14 |
| A ₂ | 62 | 69 | 0.527 | 8 | 0.179 | 0.297 | 1.658 | 11 | 5.489 | 6.820 | 0.554 | 4 |
| A ₃ | 69 | 68 | 0.496 | 12 | 0.179 | 0.295 | 1.646 | 12 | 6.405 | 7.331 | 0.534 | 9 |
| A ₄ | 61 | 77 | 0.558 | 4 | 0.170 | 0.316 | 1.859 | 4 | 6.294 | 6.966 | 0.525 | 10 |
| A ₅ | 61 | 74 | 0.548 | 6 | 0.176 | 0.297 | 1.688 | 10 | 5.889 | 7.370 | 0.556 | 3 |
| A ₆ | 52 | 83 | 0.615 | 2 | 0.166 | 0.316 | 1.904 | 3 | 6.066 | 7.194 | 0.543 | 8 |
| A ₇ | 64 | 71 | 0.526 | 9 | 0.176 | 0.289 | 1.642 | 14 | 6.323 | 6.937 | 0.523 | 11 |
| A ₈ | 66 | 65 | 0.496 | 13 | 0.175 | 0.304 | 1.734 | 7 | 5.508 | 6.800 | 0.552 | 5 |
| A ₉ | 76 | 59 | 0.437 | 16 | 0.176 | 0.289 | 1.645 | 13 | 7.859 | 5.401 | 0.407 | 16 |
| A ₁₀ | 58 | 79 | 0.577 | 3 | 0.174 | 0.331 | 1.905 | 2 | 6.151 | 7.437 | 0.547 | 6 |
| A ₁₁ | 42 | 93 | 0.689 | 1 | 0.157 | 0.342 | 2.176 | 1 | 4.638 | 8.621 | 0.650 | 1 |
| A ₁₂ | 69 | 66 | 0.489 | 14 | 0.172 | 0.310 | 1.803 | 5 | 6.406 | 6.853 | 0.517 | 12 |
| A ₁₃ | 60 | 75 | 0.556 | 5 | 0.176 | 0.304 | 1.729 | 8 | 6.487 | 6.772 | 0.511 | 13 |
| A ₁₄ | 61 | 74 | 0.548 | 6 | 0.174 | 0.306 | 1.763 | 6 | 5.851 | 7.409 | 0.559 | 2 |
| A ₁₅ | 83 | 52 | 0.385 | 18 | 0.184 | 0.269 | 1.463 | 17 | 8.566 | 4.694 | 0.354 | 19 |
| A ₁₆ | 81 | 54 | 0.400 | 17 | 0.178 | 0.256 | 1.438 | 18 | 8.562 | 4.697 | 0.354 | 18 |
| A ₁₇ | 66 | 69 | 0.511 | 10 | 0.175 | 0.298 | 1.705 | 9 | 7.061 | 6.198 | 0.467 | 15 |
| A ₁₈ | 73 | 62 | 0.459 | 15 | 0.182 | 0.294 | 1.611 | 16 | 6.022 | 7.237 | 0.546 | 7 |
| A ₁₉ | 86 | 51 | 0.372 | 19 | 0.188 | 0.243 | 1.291 | 19 | 8.552 | 5.183 | 0.377 | 17 |

Normally, the manufacturing company handles a high standard of the KPIs to monitor the best performances of LM. At this sense, our method offers the initiative to appraise the key performance indicators (KPIs).

Table 8 introduces the correlation between the three methods by taking into account their results. As can be observed, there is a significant correspondence between our approach and the two MCDM approaches proposed by [26] and [28], respectively.

Table 8. Correlation matrix.

| | Proposed by [26] | Proposed by [28] | Our Method |
|------------------|------------------|------------------|------------|
| Proposed by [26] | 1.000 | 0.820 | 0.677 |
| Proposed by [28] | 0.820 | 1.000 | 0.630 |
| Our method | 0.677 | 0.630 | 1.000 |

Similarly, Table 9 lists the residual covariances between the methods.

Table 9. Covariance matrix.

| | Proposed by [26] | Proposed by [28] | Our Method |
|------------------|------------------|------------------|------------|
| Proposed by [26] | 32.053 | 26.111 | 21.556 |
| Proposed by [28] | 26.111 | 31.667 | 19.944 |
| Our method | 21.556 | 19.944 | 31.667 |

On the other side, Table 10 lists the statistical parameters of the case studies. As can be observed, the mean and standard deviation values are similar in the three methods. In fact, the results can be interpreted with minimal error in the three case studies.

Table 10. Analysis of statistical parameters.

| Variable | Count | Mean | StDev |
|------------------|-------|--------|--------|
| Proposed by [26] | 19 | 9.947 | 5.662 |
| Proposed by [28] | 19 | 10.000 | 5.627 |
| Our method | 19 | 10.000 | 5.627 |
| Total | 19 | 29.947 | 15.186 |

Finally, Table 11 lists the internal consistency values as expressed by the Cronbach’s alpha coefficient. Our study reported an overall Cronbach’s alpha value of 0.9008, which is considerably higher than 0.7, the usual threshold. This confirms the reliability of the results, since higher values of Cronbach’s alpha imply greater internal data consistency.

Table 11. Correlation between our method’s final ranking and other MCDM techniques.

| | Adj. Total Mean | Adj. Total StDev | Item-Adj. Total Corr | Cronbach’s Alpha |
|------------------|-----------------|------------------|----------------------|------------------|
| Proposed by [26] | 20.00 | 10.16 | 0.8287 | 0.7729 |
| Proposed by [28] | 19.95 | 10.34 | 0.7918 | 0.8071 |
| Our method | 19.95 | 10.77 | 0.6849 | 0.9008 |

To perform an error analysis on the ranking results, we employed a neural network. In this sense, Figure 2 indicates that almost 78 epochs are found below the minimal error.

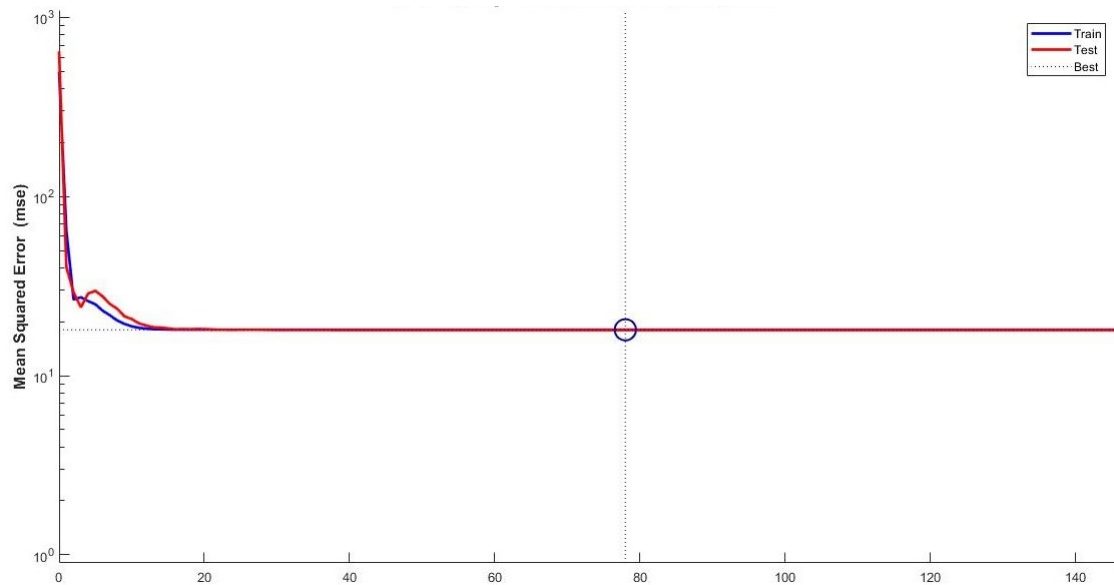


Figure 2. Error analysis neural network.

The results from the neural network indicate that the major contribution of the LM methodology is offered by JIT/continuous production flow. In this sense, a productivity bonus shares for the workers based on the top 10 metrics classified using the Hesitant Fuzzy Linguistic Term and the TOPSIS method. Similarly, we plan to develop a waste minimization project to take into account the ranking results obtained from the assessments. Additionally, a sensitivity analysis was planted, which implies the comparisons with other methods in order to check the stability of our application and the results are shown in Figure 3.

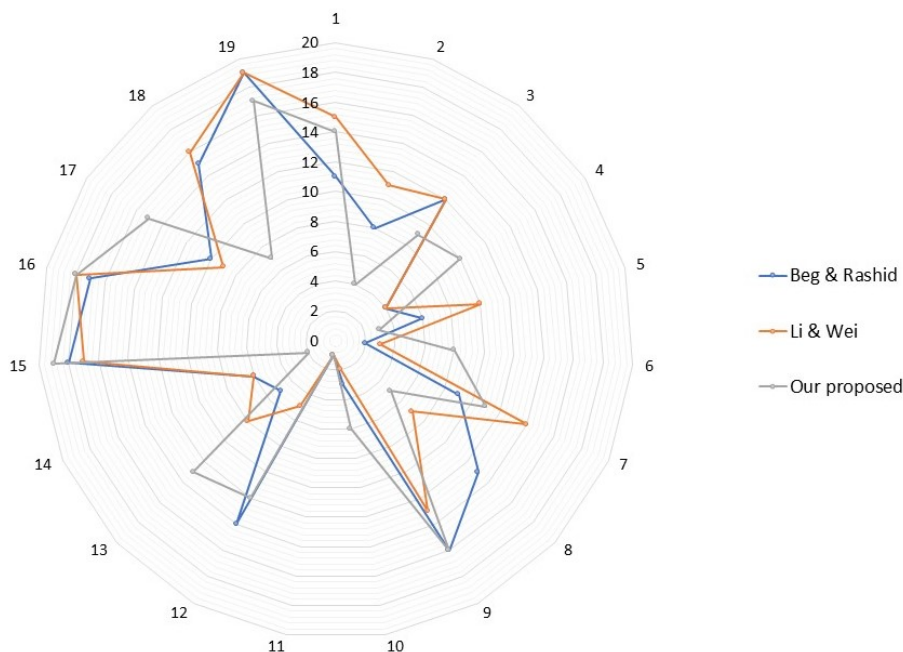


Figure 3. Sensitivity analysis using other methods.

Observing in Figure 3, we can notice the stability of the gained results. In addition, two different methods were applied and the ranking of the best position does not change. Finally, we demonstrated that there is a significant correspondence between our approach and the two approaches compared.

6. Conclusions

In this research, we propose an operative method for dealing with hesitant assessments in lean manufacturing problems. TOPSIS and HFLTS are a useful tool for managers who wish to assess the KPI's performance of the LM projects. In this research, we propose a multi-criteria decision-making method to find the desirable alternatives. Likewise, the results from our proposed can be used to design an action plan. Normally, developing cost minimization projects in a manufacturing environment is challenging, yet HFLTS and TOPSIS offer a systematic method for establishing priorities, thereby helping managers determine what key performance indicators (KPIs) have a low performance. Finally, the results represent a robust solution to deal with KPI assessments and provides visibility in terms of how lean manufacturing projects impact corporate performance. In addition, we present the use of AHP in order to determine the weights of criteria. There are some guidelines for future research where MCDM problems exist within the context of HSFLT situations—for example, evaluating the Lean Six Sigma projects, appraising performance of supply chains, among others. In addition, the consideration of the comparisons with other methods of MCDM.

Author Contributions: Conceptualization, L.P.-D. and D.L.-C.; methodology, L.P.-D.; validation, L.P.-D. and J.I.H.H.; formal analysis, D.L.-C.; investigation, L.P.-D. and J.I.H.H.; resources, D.V.R.; writing—original draft preparation, L.P.-D. and D.L.-C.; writing—review and editing, M.I.R.B. and J.I.H.H.; visualization, M.I.R.B.; supervision, D.V.-R.; project administration, L.P.-D. and D.L.-C. All authors deliver and approved the last version of the manuscript.

Acknowledgments: This research was partially supported with high-tech resources by the project Laboratorio Nacional de Tecnologías de Información and Consejo Nacional de Ciencia y Tecnología.

Conflicts of Interest: The authors declare no conflict of interest.

References

1. Shah, R.; Ward, P.T. Lean manufacturing: Context, practice bundles, and performance. *J. Oper. Manag.* **2003**, *21*, 129–149. [[CrossRef](#)]
2. Bhamu, J.; Singh Sangwan, K. Lean Manufacturing: Literature Review and Research Issues. *Int. J. Oper. Prod. Manag.* **2014**, *34*, 876–940. [[CrossRef](#)]
3. Agarwal A.; Shankar R.; Tiwari M. Modeling the metrics of lean, agile and leagile supply chain: An ANP-based approach. *Eur. J. Oper. Res.* **2006**, *173*, 211–225. [[CrossRef](#)]
4. Jasti, N.V.K.; Kodali, R. Lean Production: Literature Review and Trends. *Int. J. Prod. Res.* **2015**, *53*, 867–885. [[CrossRef](#)]
5. Mourtzis, D.; Fotia, S.; Vlachou, E. Lean rules extraction methodology for lean PSS design via key performance indicators monitoring. *J. Manuf. Syst.* **2017**, *42*, 233–243. [[CrossRef](#)]
6. Sangwa, N.R.; Sangwan, K.S. Development of an integrated performance measurement framework for lean organizations. *J. Manuf. Technol. Manag.* **2018**, *29*, 41–84. [[CrossRef](#)]
7. Kang, N.; Zhao, C.; Li, J.; Horst, J.A. A Hierarchical structure of key performance indicators for operation management and continuous improvement in production systems. *Int. J. Prod. Res.* **2016**, *54*, 6333–6350. [[CrossRef](#)] [[PubMed](#)]
8. Fullerton, R.R.; Kennedy, F.A.; Widener, S.K. Lean manufacturing and firm performance: The incremental contribution of lean management accounting practices. *J. Oper. Manag.* **2014**, *32*, 414–428. [[CrossRef](#)]
9. Mrugalska, B.; Wyrwicka, M.K. Towards Lean Production in Industry 4.0. *Procedia Eng.* **2017**, *182*, 466–473. [[CrossRef](#)]
10. Melnyk, S.A.; Bititci, U.; Platts, K.; Tobias, J.; Andersen, B. Is Performance Measurement and Management Fit for the Future? *Manag. Account. Res.* **2014**, *25*, 173–86. [[CrossRef](#)]
11. Asgari, N.; Darestani, S.A. Application of multi-criteria decision making methods for balanced scorecard: A literature review investigation. *Int. J. Serv. Oper. Manag.* **2017**, *27*, 262–283.
12. Vinodh S.; Vimal, K.E.K. Thirty criteria based leanness assessment using fuzzy logic approach. *Int. J. Adv. Manuf. Technol.* **2012**, *60*, 1185–1195. [[CrossRef](#)]
13. Susilawati, A.; Tan J.; Bell D.; Sarwar M. Fuzzy logic based method to measure degree of lean activity in manufacturing industry. *J. Manuf. Syst.* **2015**, *34*, 1–11. [[CrossRef](#)]

14. Mardani, A.; Zavadskas, E.K.; Khalifah, Z.; Jusoh, A.; Nor, K.M. Multiple Criteria Decision-Making Techniques in Transportation Systems: A Systematic Review of the State of the Art Literature. *Transport* **2016**, *31*, 359–385. [[CrossRef](#)]
15. Chakraborty S. Applications of the MOORA method for decision making in manufacturing environment. *Int. J. Adv. Manuf. Technol.* **2011**, *54*, 1155–1166. [[CrossRef](#)]
16. Jaganathan, S.; Erinjeri, J.J.; Ker, J. Fuzzy analytic hierarchy process based group decision support system to select and evaluate new manufacturing technologies. *Int. J. Adv. Manuf. Technol.* **2007**, *32*, 1253–1262. [[CrossRef](#)]
17. Wang, H.; Xu, Z.; Zeng, X.J. Hesitant fuzzy linguistic term sets for linguistic decision making: Current developments, issues and challenges. *Inf. Fusion* **2018**, *43*, 1–12. [[CrossRef](#)]
18. Rodríguez, R.M.; Martínez, L.; Herrera, F. Hesitant Fuzzy Linguistic Term Sets for Decision Making. *IEEE Trans. Fuzzy Syst.* **2012**, *20*, 109–119. [[CrossRef](#)]
19. Xia, M.; Xu, Z.; Chen, N. Some Hesitant Fuzzy Aggregation Operators with Their Application in Group Decision Making. *Group Decis. Negot.* **2013**, *22*, 259–279. [[CrossRef](#)]
20. Liao, H.; Xu, Z.; Herrera-Viedma, E.; Herrera, F. Hesitant Fuzzy Linguistic Term Set and Its Application in Decision Making: A State-of-the-Art Survey. *Int. J. Fuzzy Syst.* **2018**, *20*, 2084–2110. [[CrossRef](#)]
21. Hwang, C.L.; Yoon, K. *Multiple Attribute Defecation Making Methods and Applications: A State-of-the-Art Survey*; Springer: Berlin, Germany, 1981.
22. Yue, Z. Knowledge-Based Systems An extended TOPSIS for determining weights of decision makers with interval numbers. *Knowl.-Based Syst.* **2011**, *24*, 146–153. [[CrossRef](#)]
23. Behzadian, M.; Khanmohammadi Otaghsara, S.; Yazdani, M.; Ignatius, J. A state-of-the-art survey of TOPSIS applications. *Expert Syst. Appl.* **2012**, *39*, 13051–13069. [[CrossRef](#)]
24. Sirisawat, P.; Kiatcharoenpol, T. Fuzzy AHP-TOPSIS approaches to prioritizing solutions for reverse logistics barriers. *Comput. Ind. Eng.* **2018**, *117*, 303–318. [[CrossRef](#)]
25. Chen, C.T. Extensions of the TOPSIS for group decision-making under fuzzy environment. *Fuzzy Sets Syst.* **2000**, *114*, 1–9. [[CrossRef](#)]
26. Beg, I.; Rashid, T. TOPSIS for Hesitant Fuzzy Linguistic Term Sets. *Int. J. Intell. Syst.* **2013**, *28*, 1162–1171.
27. Ren, F.; Kong, M.; Pei, Z. A new hesitant fuzzy linguistic TOPSIS method for group multi-criteria linguistic decision making. *Symmetry* **2017**, *9*, 289. [[CrossRef](#)]
28. Li, P.; Wei, C. A Case-Based Reasoning Decision-Making Model for Hesitant Fuzzy Linguistic Information. *Int. J. Fuzzy Syst.* **2018**, *20*, 2175–2186. [[CrossRef](#)]
29. Xu, Z. Uncertain linguistic aggregation operators based approach to multiple attribute group decision making under uncertain linguistic environment. *Inf. Sci.* **2004**, *168*, 171–184. [[CrossRef](#)]
30. Zhou, W.; Xu, Z. Generalized asymmetric linguistic term set and its application to qualitative decision making involving risk appetites. *Eur. J. Oper. Res.* **2016**, *254*, 610–621. [[CrossRef](#)]
31. Farhadinia, B. Multiple criteria decision-making methods with completely unknown weights in hesitant fuzzy linguistic term setting. *Knowl.-Based Syst.* **2016**, *93*, 135–144. [[CrossRef](#)]
32. Ming, T.; Liao, H. Managing Information Measures for Hesitant Fuzzy Linguistic Term Sets and Their Applications in Designing Clustering Algorithms. *Information* **2019**. [[CrossRef](#)]
33. Saaty, R.W. The Analytic Hierarchy Process-What and How It is used. *Math. Model.* **1987**, *9*, 161–176. [[CrossRef](#)]

