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Acceptance Letter

Dear
Fabiola Hermosillo Villalobos,
Jorge Luis García Alcaraz,
Francisco Javier Estrada Orantes
And Omar Celus Gracia

I am pleased to inform you that the chapter “*Takt time*” has been **ACCEPTED** for publication in the book “*Lean Manufacturing in Latin America - Concepts, Methodologies, and Applications.*” Please make a final review of your chapter regarding structure, format, and citation style.

We thank you for your effort and trust in this initiative to document the impact of Lean Manufacturing in Latin America. Please emphasize the technical approach in your chapter. We strongly recommend the use of original graphic content. Otherwise, it is necessary to obtain permission for non-original material (text, tables, or illustrations that you have incorporated in your manuscript from other sources or previous publications).

Sincerely,

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Guillermo Cortés Robles
Arturo Realyvásquez Vargas *Editors*

Lean Manufacturing in Latin America

Concepts, Methodologies and
Applications

Lean Manufacturing in Latin America


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Guillermo Cortés Robles ·
Arturo Realyvásquez Vargas
Editors

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Concepts, Methodologies and Applications

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Chapter 10

Takt Time



Fabiola Hermosillo Villalobos , Jorge Luis García Alcaraz ,
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Abstract This chapter discusses a lean manufacturing tool named takt time, analyzes its concept, its origin, its importance, the benefits it offers when implemented, and the critical factors for its implementation. In addition, a review of current cases in which methodologies with a central theme of takt time are applied. In addition, a bibliometric review of Takt time concepts in the industry is conducted, identifying authors, institutions, and countries that generate more publications and the most cited ones. Finally, a case study showed the importance of applying the Takt Time Tool in a productive process.

Keywords Takt time · Lean manufacturing · Line balancing

10.1 Takt Time Concept (TT)

Takt time (TT) is a tool that links customer demand with the production process and establishes how much work must flow through a production system in a fixed time. Its application has improved project performance (Mierzejewska et al. 2002). TT is obtained by dividing the available production time by customer demand and determining the time to produce a unit (Blackburn 2012).

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