

POLYLACTIC ACID/NATURAL WAX/ZNO NANOPARTICLES COMPOSITE MATERIALS FOR SINGLE-USE PACKAGING: A STUDY OF DEGRADATION UNDER LABORATORY CONDITIONS.

<u>Mónica Elvira Mendoza Duarte</u>¹, Ivan Alziri Estrada Moreno¹, Miriam Carrasco Fernández¹, José Manuel Mendoza Duarte², Jacqueline Bocarando Chacón³, Imelda Olivas Armendáriz⁴, Erika López Martínez¹, Alejandro Vega Rios¹ ¹Centro de Investigación en Materiales Avanzados, Engineering and Chemistry of Materials, Mexico. ²Centro de Investigación en Materiales Avanzados, Physics of Materials, Mexico. ³Universidad Tecnológica de Querétaro, División Industrial, Mexico. ⁴Universidad Autónoma de Ciudad Juárez, Institute of Engineering and Technology, Mexico.

The present research investigates the hydrolytic degradation of poly(lactic acid) (PLA) plasticized with a natural wax and mixed with Zinc Oxide (ZnO) nanoparticles, functionalized and non-functionalized with Triethoxysilane. Different ZnO concentrations of 0, 0.1, and 1 wt% functionalized and non-functionalized were added to an 85/15 PLA/Natural Wax (NWX) matrix using a Brabender internal mixing at 180 °C. For the study of hydrolytic degradation of the composites, type V probes (ASTM D638) were obtained by hot melt compression. Probes of each formulation were vertically positioned inside acrylic boxes. Hydrolytic degradation was carried out in tridistilled water at a temperature of 50 °C and initial pH 7.1, covering 1 cm above the sample. Degradation in probes was monitored for 2 months, extracting one specimen from the boxes at different intervals. Changes in weight, morphology and the rheological behavior of the blends were evaluated at different periods during degradation.

Keywords: PLA, Natural Wax, Zinc Oxide nanoparticles

Acknowledgment:

Mónica Mendoza Duarte would like to acknowledge Centro de Investigación en Materiales Avanzados (CIMAV), the Universidad Autónoma de Ciudad Juárez (UACJ), Universidad Tecnológica de Querétaro (UTEQ) for the facilities provided for this investigation.

The authors would also like to thank Diana Abigail López, Luis de la Torre Sáenz and the Laboratorio Nacional de Nanotecnología (Nanotech), especially to Karla Campos Venegas for technical support in SEM images.

Presenting author's email: monica.mendoza@cimav.edu.mx ***Corresponding author's email:** monica.mendoza@cimav.edu.mx